

**2024 Annual Community Gratitude Breakfast**

**March 21, 2024**

**CALL FOR NOMINATIONS**

First Call’s Annual Community Gratitude Breakfast celebrates those who work to reduce the impact of alcohol, drugs and addiction by recognizing champions who:

* Help create safe and healthy communities
* Support individuals and families seeking recovery
* Volunteer their time; donate their dollars and/or advocate for public policy changes

Please send your nomination to recognize an individual in the following categories:

* **Lifetime Achievement:** A person who has dedicated their longstanding career to work in the substance use disorder treatment, recovery or prevention fields.
* **Professional of the Year:** A person who is committed to providing quality direct services in the substance use disorder treatment or prevention fields.
* **Recovery Champion**: A person who has reduced stigma and improved access to recovery through peer support, advocacy or public policy change.
* **Youth of the Year:** A youth advocate working to prevent substance use and reduce substance misuse in the community.

Nominations can also be submitted online at firstcallkc.org/gratitudenominations

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| **Nomination – Due by January 5, 2024** | | |
| **Nominee Information** | | |
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| Nominee Name | Title | Agency or community affiliation |
| Email | Telephone |  |
| **Recognition Category:** Lifetime Achievement Professional of the Year Recovery Champion Youth of the Year | | |
| **Your Information** | | |
|  | | |
| Your Name | Title | Agency or community affiliation |
| Email | Telephone |  |

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| **Please describe below why this nominee should receive recognition. (Supporting material may be attached.)** |
| **Please tell us how you know the nominee.** |
| Return completed nomination forms by **January 5, 2024**  **Sarah Link Ferguson, Development & Events Manager**  Email: sferguson@firstcallkc.org · Mail: First Call, 9091 State Line Road, Kansas City, MO 64114  Family members of First Call employees are not eligible for consideration. |